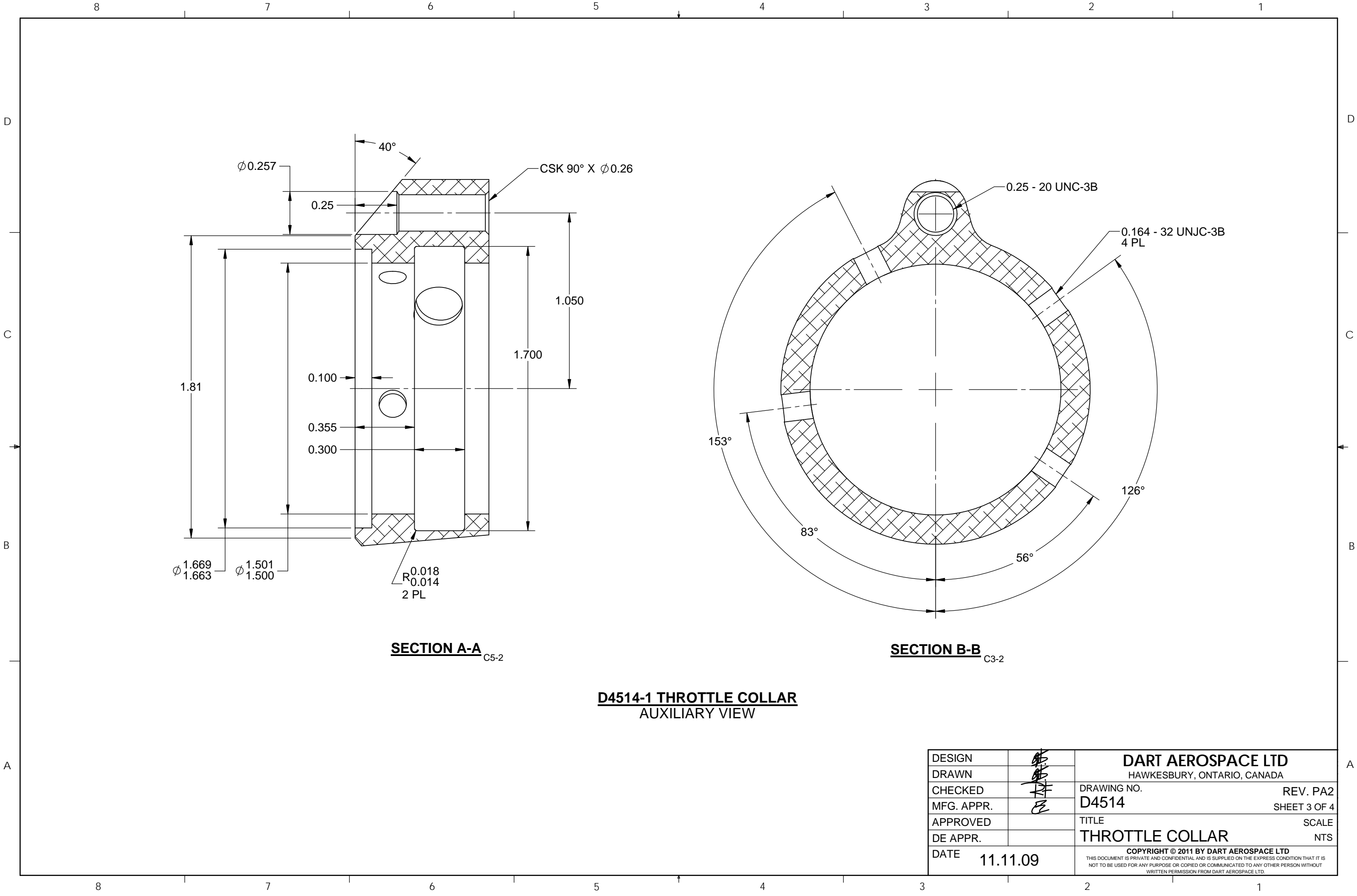


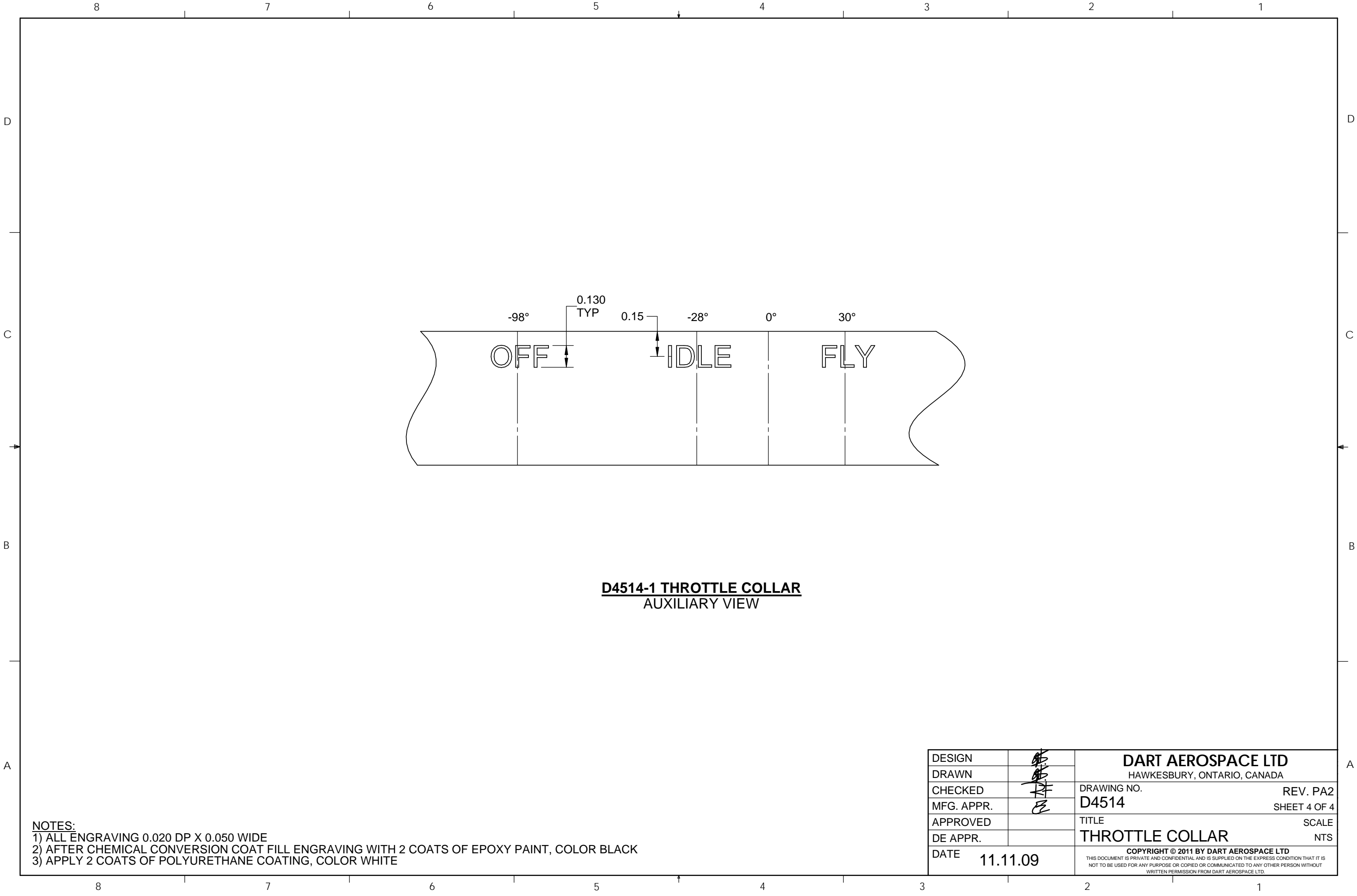
NOTES:
1) MATERIAL: 7075-T6/T651/T6510/T6511/T62 ALUMINUM BAR, ROUND BAR OR PLATE
REF DART SPEC M7075T6B OR M7075T6R OR M7075T6S
OR
6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR, ROUND BAR OR PLATE
REF M6061T6B OR M6061T6R OR M6061T6R OR M6061T6S
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.05 lbs
8) SEE SHEET 4 FOR ENGRAVING DETAILS
9) DO NOT PAINT INSIDE DIAMETER

D4514-1 THROTTLE COLLAR

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.		D4514	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		THROTTLE COLLAR	NTS
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D4514-1 THROTTLE COLLAR
AUXILIARY VIEW

NOTES:
1) ALL ENGRAVING 0.020 DP X 0.050 WIDE
2) AFTER CHEMICAL CONVERSION COAT FILL ENGRAVING WITH 2 COATS OF EPOXY PAINT, COLOR BLACK
3) APPLY 2 COATS OF POLYURETHANE COATING, COLOR WHITE

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. D4514	REV. PA2 SHEET 4 OF 4
MFG. APPR.		TITLE THROTTLE COLLAR	
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DE APPR.		SCALE NTS	
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